



## Liquid Chromatographic method for the Determination of Enantiomeric Purity of Levobetaxolol by Chiral Chromatography

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### ABSTRACT

A simple precise, accurate Normal phase High performance liquid chromatographic method has been developed for the Determination Of Enantiomeric Purity of Levobetaxolol by Chiral Chromatography. In this method a Chiral OD-H 25 cm x 4.6 mm x 5.0 $\mu$  (Cellulose based) column with mobile phase Hexane: Ethanol: Diethyl amine (95:5:0.1v/v), was used. The detection wavelength is 220 nm and the flow rate is 1.0 ml/min. The linearity of Levobetaxolol shows regression coefficient of 0.9999. The proposed method is sufficiently selective to distinguish the parent drugs from its other enantiomer.

**Keywords:** HPLC. Levobetaxolol, Betaxolol, Hexane & Ethanol.

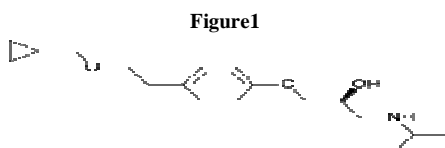
### INTRODUCTION

Levobetaxolol (Fig.1) is chemically known as S)-1-[2-(cyclopropylmethoxy) ethyl]phenoxy]-3-(isopropylamino)-2-propanolhydrochloride. Levobetaxolol is a cardioselective  $\beta$ -blocker that has been demonstrated to reduce intraocular pressure in patients affected with primary open-angle glaucoma and ocular hypertension [1, 2]. Levobetaxolol (43-fold beta1-selective) exhibited a higher affinity at cloned human  $\beta$ -1(Ki=0.76 nM) than at  $\beta$ -2(Ki=32.6 nM) receptors, while dextrobetaxolol is much weaker at both receptors.

#### Drug profile of Levobetaxolol

Chemical name S)-1-[2-(cyclopropylmethoxy)ethyl]phenoxy]-3-(isopropylamino)-2-propanol hydrochloride  
2) Formula  $C_{16}H_{26}N_2O_3$   
A) Empirical

B) Structure



C) Molecular Weight 307.427 g/mol  
3) Description White powder.

4) Solubility	Soluble in water & in methanol
5)Category	Antiglaucoma

## EXPERIMENTAL SECTION

### Instrumentation

The HPLC instrument consisted of E. Merck Hitachi system equipped with a model L-7100 pump, an automatic sample injection device L-7200, a variable wave length UV-Visible detector L-7400 controlled by interface module with HSM soft ware.

### Materials and reagents

- ❖ Hexane HPLC Grade
- ❖ Ethanol HPLC Grade
- ❖ Diethyl amine
- ❖ Betaxolol reference standard
- ❖ Levobetaxolol raw material

### Development of analytical method

Analytical method was developed by optimization of chromatographic condition[3] and optimization of standard and sample preparation procedure. And  $UV_{max}$  found at 220 nm after scanning <sup>[4]</sup> standard solution prepared in mobile phase, the Enantiomeric separation was achieved on Chiral OD-H 25 cm x 4.6 mm x 5.0  $\mu$  (Cellulose based) column and different concentration of mobile phase were tried to optimize the total run time and finally the mobile phase fixed in the ratio Hexane: Ethanol: Diethyl amine (95:5:0.1v/v). Flow of 1ml/min was found to be optimum. Most commonly used 10 $\mu$ l injection volume was selected for the study. The chromatographic conditions summarized in the Table I

**Table I : Chromatographic conditions**

Chromatograph	MERCK HITACHI & SHIMADZU Class M10A
Column	Chiral OD-H 25 cm x 4.6 mm x 5.0 $\mu$
Column temperature	Ambient $25^0 \pm 2^0C$
Mobile phase	Hexane: Ethanol: Diethylamine (95:5:0.1v/v)
Injection volume	10 $\mu$ l
Flow rate	1 ml/min
Detectorwave length	220nm

System suitability study showed that the method is precise and accurate. The linearity study (in the range of 10 $\mu$ g/ml-30 $\mu$ g/ml) showed that linear regression was found to be 0.9999 and low values of RSD and coefficient of variation indicated that the proposed method is precise and accurate

### Optimization of standard and sample preparation

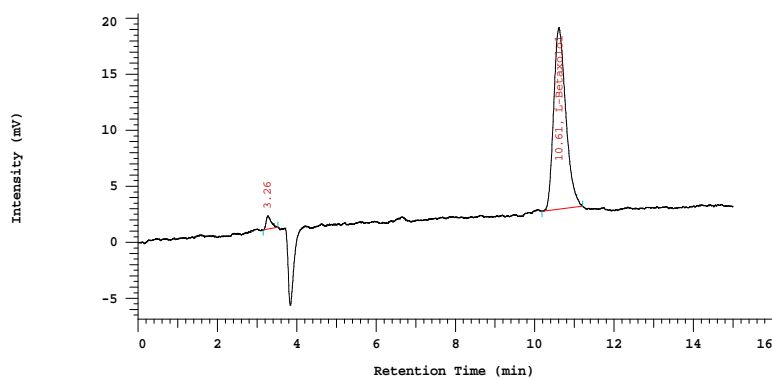
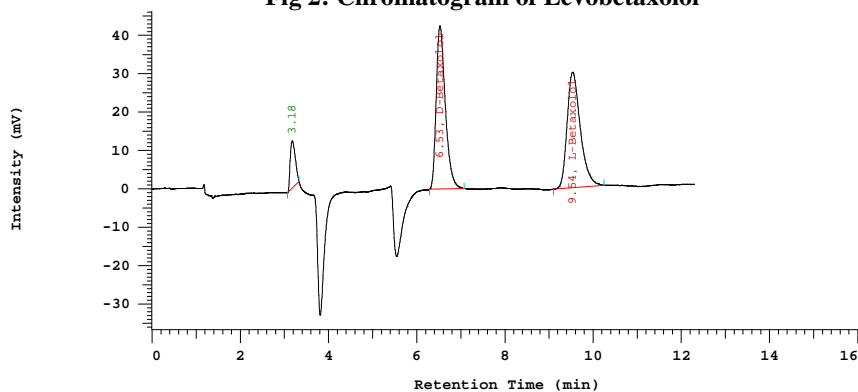
The drug is very soluble in mobile phase and hence the mobile phase is selected as diluents for preparation. Five different concentrations of Levobetaxolol (10–30 $\mu$ g/ml) were prepared from stock solution ( 10.0 mg to 100 ml with mobile phase) into a series of 10cm<sup>3</sup> volumetric flasks and volume was made up to the mark with the mobile phase. 10 $\mu$ l of each solution was injected in to chromatograph and the peak areas were recorded for all the chromatograms (n=3). Calibration graph[5,6] was constructed by plotting amount of Levobetaxolol in  $\mu$ g/ml on X-axis against peak area on Y- axis and linear relationship for the components was evaluated by the method of least square.

### System suitability solution

To determine system suitability test[7], prepared working standards solution of Betaxolol Standard (20 $\mu$ g/ml), were injected into the chromatograph and relative standard deviation of peak areas were calculated. Other SST parameters such as tailing factor, and resolution between Levobetaxolol and D-Betaxolol also calculated. The results are given in Table II, Fig 2&3.

**Table-II**

System Suitability Test (SST)	Response
Theoretical plates (N)	5085 & 5145
Tailing factor	1.43 & 1.46
Resolution (peak to peak separation)	More than 5.0
Linearity range	10 to 30mcg/ml
Coefficient of variation(r 2)	99.81
Accuracy ( in purity of drug)	99.81
Limit of quantitation( LOQ) (mcg/ml)	10 mcg/ml
Limit of detection (LOD) (mcg/ml)	1mcg/ml

**Fig 2: Chromatogram of Levobetaxolol****Fig.3 Chromatogram of Betaxolol (Recimic mixture) standard**

The RT of D-Betaxolol: 6.53 minutes and RT of L-Betaxolol: 9.54 minutes

### Calculations

Chiral purity calculated by area normalization method, the results are in Table III

**Table-III**

Experiment	Chiral purity (in area %) (by Area normalization method)
I	99.86
II	99.75
III	99.80
Average	99.80
SD	0.055
% of RSD	0.06

**Method Validation**

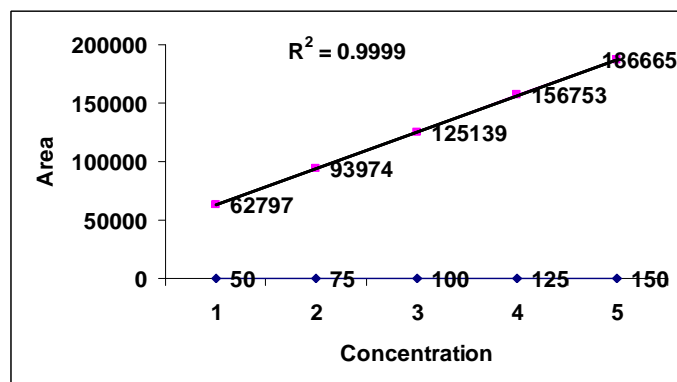
The developed method has been widely validated [8] for chiral separation of Levobetaxolol using the following parameters. Linearity, experiments were also conducted to determine the accuracy of the proposed method.

**Linearity study**

Five different concentration of Levobetaxolol from 10-30 $\mu$ g/ml was prepared for linearity studies [8, 9] and chromatographed (n=5). Calibration curves were constructed for Levobetaxolol by plotting the peak area of the drug on (Y-axis) against the amount of drug concentration in  $\mu$ g/ml on (X-axis) and the calibration curve obtained shows linearity of Levobetaxolol in above concentration range. The results are in Table-IV & Fig 4

**Table-IV**

%Level of standard	Levobetaxolol	
	Concentration ( $\mu$ g/ml)	Area
50	10	62797
75	15	93974
100	20	125139
125	25	156753
150	30	186665
Correlation Coefficient(r)		0.9999

**Fig 4: Linearity graph****Limit of detection (LOD) and Limit of quantification (LOQ)**

For the proposed method limit of detection and limit of quantitation for Levobetaxolol was found to be 1-10 $\mu$ g/ml. The signal to noise ratio (noises in the chromatogram) obtained for above parameters are well within the criteria of ICH guidelines indicating good quantitation capability of the method.

**Precision**

The precision of the method was established by following parameters.

**Table-V Precision (Injection Repeatability)**

No of Injections	Retention time of D-Betaxolol	Retention time of Levobetaxolol
1	6.53	9.54
2	6.42	9.50
3	6.49	9.56
4	6.58	9.49
5	6.43	9.49
6	6.49	9.55
Mean	6.49	9.52
S.D	0.055	0.029
% RSD	0.84	0.3

**Injection repeatability:** The system suitability solution was injected on the HPLC system six times and relative standard deviation of the peak retention times were calculated, which was found to be less than 2% indicating good injection repeatability. The result obtained is as given Table V.

**Intermediate precision (Ruggedness):** The sample was analyzed using two different instruments (E.Merck and Shimadzu) and relative standard deviation of the purity of Levobetaxolol were calculated, RSD with both instruments were found to be less than 2% indicating that the method is rugged. The results obtained are as given in Table VI

**Table VI-- Intermediate Precision (Ruggedness)**

Name of the Instrument	Day	%Chiral purity of Levobetaxolol
E. Merck Classic	1	99.80
Shimadzu	2	99.72
Mean		99.76
SD		0.0565
%RSD		0.06

**Accuracy:**

The accuracy of the method was recognized by doing the chiral purity of three different concentration of the drug. The mean purity of the drug is well within the acceptance limit hence the method is accurate. (Results are in Table III)

**Specificity:**

It was observed that solutions showed a clear base line at the retention time of Levobetaxolol and D-Betaxolol

**Table VII: Stability in solution**

Sample preparation	% of Chiral purity
Fresh	99.80
After 24 hrs	99.65
Mean	99.73
SD	0.106
% RSD	0.11

**Stability study:**

The stability of Levobetaxolol in solution containing mobile phase have been determined by keeping same sample in a tightly capped volumetric flask placed at ambient temperature under normal lighting Conditions[10,11]. The samples were checked for chiral purity after 24 hrs of storage and compared with freshly prepared sample. The RSD values of Experiments were found to be below 2.0% in both cases. This indicated that the Levobetaxolol is stable in the solution. (Results are in Table VII).

**RESULTS AND DISCUSSION**

In this method Enantiomeric separation was achieved on Chiral OD-H 25 cm x 4.6 mm x 5.0  $\mu$  (Cellulose based) column and different concentration of mobile phase were tried to optimize the total run time and finally the mobile phase fixed in the ratio Hexane: Ethanol: Diethylamine (95:5:0.1v/v).System suitability study, the linearity study showed that linear regression was found to be 0.9999, low values of RSD and coefficient of variation indicated that the proposed method is precise and accurate.

**CONCLUSION**

Precise, accurate method was developed and validated for the Chiral separation (Purity) of Levobetaxolol in bulk. Analytical data indicates that the developed method is selective and specific for monitoring chiral purity of levobetaxolol.

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