Photocatalytic hydroxylation of phenol to dihydroxybenzenes by TiO$_2$/RGO composites

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**ABSTRACT**

Photocatalytic hydroxylation of phenol to dihydroxybenzenes (catechol and hydroquinone) in liquid phase over a novel heterogeneous photocatalyst TiO$_2$/Reduced Graphene Oxide was investigated with the assistance of light irradiation at room temperature. The catalysts was characterized by, FT-IR, UV–vis DRS, SEM and XRD. The conversion of phenol could reach high up to 64.9%, with a total selectivity of 95% and the yield of 39.3%, 22.3% for catechol and hydroquinone, respectively.

**Keywords:** Dihydroxybenzenes, Photocatalytic, hydroxylation, Reduced Graphene Oxide

**INTRODUCTION**

Dihydroxybenzenes (DHB) are important intermediates used in spices, dyes, medicines and pesticides [1]. The hydroxylation of phenol with H$_2$O$_2$ to produce DHB (catechol and hydroquinone) has attracted much attention, and many homogeneous and heterogeneous catalysts have been studied [2]. Compared to the homogeneously catalyzed reaction, the heterogeneously catalyzed hydroxylation with solid catalysts has attracted more interest due to favorable properties of the catalysts (eco-friendly nature and catalyst recoverability) [3,4].

Hydroxylation of phenol with H$_2$O$_2$ over TS-1, which was first commercialized by Enichem in 1986 [5], was an alternative environmental friendly route, using methanol and acetone as the solvents at 353 K. The conversion of phenol could reach 25% in the Enichem route, which was much higher than the conversions reached in the Rhone-Poulenc route (5%) and Brichima route (10%). However, many problems still exist, such as the short lifetime and low output of the catalyst. Organic photocatalytic oxidations have been largely studied [6], despite the selectivity of these processes still remaining low [7]. Benzene, for instance, can undergo electrophilic attack by hydroxyl radicals and give rise to phenol as the primary product [8–10], the high reactivity of hydroxyl radicals making this process thermodynamically possible. Yamaguchi et al. [11] reported the liquid-phase oxidation of benzene in aqueous acetic acid solvent over V-substituted heteropolyacids (V-HPAs) using molecular O$_2$ and ascorbic acid. Phenol was exclusively obtained as the oxygenation product but the reuse of the V-HPA catalyst caused gradual deactivation for phenol formation. The use of vanadium grafted zeolites type Beta and ZSM-5 for direct oxidation of benzene to phenol was proposed by Dimitrova and Spassova [12]. Here, we present our preliminary data on Photocatalytic hydroxylation of phenol to dihydroxybenzenes by TiO$_2$/RGO Composites.

**EXPERIMENTAL SECTION**

2.1. Materials
Tetrabutyl titanate (TBT) was obtained from Jiangsu Yongli Chemical Co., Ltd. PR China. Dicyandiamide was
obtained from Aladdin Chemical Reagent Corp., PR China. Tetrabutyl titanate (TBT), hydrofluoric acid (40 wt.%), acetate acid (>99.8%) and tert-butyl alcohol (TBA) were purchased from Beijing Chem. Works, PR China. All chemicals were used as received without further purification, and ultrapure water (>18 M_ cm) obtained from Millipore system was used throughout all the experiments.

2.2. preparation of graphite oxide
The graphite oxide (GO) were prepared by Hummers’ method. 1 g NaNO₃ and 2 g graphite was added into 46 mL H₂SO₄ in a three-neck flask with stirring for 1 h. Then 6 g KMnO₄ was added slowly into the mixture solution and kept stirring for 1 h at 0 °C. Sequentially, 30 ml deionized water was added and stirred for 30 min at 35 °C. The obtained mixture was kept stirring for another 1 h at 98 °C which was followed by adding 90 ml deionized water (60 °C) and 30 ml H₂O₂ aqueous solution (30%) successively. When the obtained mixture was cooled down to room temperature, 60 ml HCl aqueous solution (30%) was added in with stirring for 30 min. The obtained precipitate was purified by repeating dispersing in plenty of water by ultrasonic concussion and then centrifuging and finally drying.

2.3. preparation of TiO₂/RGO
The TiO₂/RGO composites were prepared by a modified hydrothermal method. A certain amount of the as-prepared GO was dispersed in 40 mL ethanol for ultrasonic stripping 1 h. Then 20 mL hydrochloric acid and deionized water of 10 mL was added, and ultrasonic oscillation for 1 h, then add 0.36 g H₂SO₄ under constant stirring by a magnetic stirrer, finally add TBT 4.3 mL slowly, continue stirring for 3 h. Continually, the mixed solution was shifted into a hydrothermal reactor, reaction for 24 h under certain temperature. Subsequently, the reaction solution was washed to neutral with ethanol and deionized water respectively. After desiccation by vacuum oven at 70 60 °C for 12 h, the obtained powder was annealed at certain temperature under a constant N₂ flow for 2 h. The mass ratio of GO : TBT was x (x = 0, 0.01, 0.02, 0.03 and 0.04) and these samples were designated as RGO, TiO₂/RGO-1, TiO₂/RGO-2, 0.6TiO₂/RGO-3, TiO₂/RGO-4.

2.4. Characterizations of TiO₂/RGO
To determine the crystal phase composition of TiO₂/RGO X-ray diffraction measurements were carried out using a X’Pert Pro X-ray diffractometer (PAN Analytical Co., Holland) with Cu Kα radiation, the diffractograms were recorded in the 2θ range 10°-80° with steps of 0.017°. The surface physical morphology of the TiO₂/RGO was observed by the transmission electron microscope (Tecnai G² F20, America). FT-IR spectra of pure TiO₂, RGO and the TiO₂/RGO were recorded on a Nicolet 380 FT - IR Spectrometer (Thermo Electron Co., America) and a KBr beam splitter within wavelength range of 400 - 4000 cm⁻¹. UV - Vis diffuse reflectance spectra of TiO₂ and TiO₂/RGO were performed using a Perkin Elmer Lambda 750 spectrophotometer (Perkin Elmer Co., America).

2.5. Hydroxylation of phenol
Hydroxylation of phenol was carried out in XPA-7 photochemical reactor (Jiangsu, China). A certain amount of catalyst, phenol, deionized water, acetonitrile (cosolvent) and H₂O₂ was added into the reactor gradually with stirring under 20 °C, and continue stirring for 20 min to keep adsorption equilibrium, and then turn on the light, which in parallel to the reactor. The samples were collected at regular intervals of time, centrifuged and analyzed by Waters 2995 liquid chromatography. The conversion of phenol (Cₚₖ), yield of catechol (Yₖₐₜ), yield of hydroquinone (Yₚₜₙ), and selectivity of dihydroxybenzenes (Sₚ₃ₛ) were calculated as follows:

\[ C_{PH} = \frac{\text{mole of phenol reacted}}{\text{initial mole of phenol}} \times 100\% \]

\[ Y_{CAT} = \frac{\text{mole of catechol produced}}{\text{initial mole of phenol}} \times 100\% \]

\[ Y_{HQ} = \frac{\text{mole of hydroquinone produced}}{\text{initial mole of phenol}} \times 100\% \]

\[ S_{DHB} = \frac{\text{yield of catechol t yield of hydroquinone}}{\text{conversion of phenol}} \times 100\% \]
RESULTS AND DISCUSSION

3.1 Morphology of TiO$_2$/RGO

The morphology and structure of the pure TiO$_2$, GO and TiO$_2$/RGO are displayed in Fig. 1. Fig. 1a, b show that the pure TiO$_2$ has a favorable dispersibility. Fig. 1c shows the obvious layer structure of GO. And Fig. 1d shows that the TiO$_2$ nanoparticles are well dispersed and uniformly anchored on the RGO sheet. The SEM image (Fig. 1d) of the TiO$_2$/RGO sample demonstrates the homogeneity of the composite in a large scale. In particular, only a small portion of RGO sheets and trace amount of freestanding TiO$_2$ can be observed, while most of the surfaces of the RGO sheets are covered by the TiO$_2$ nanoparticles. Also, most of the TiO$_2$ particles are anchored on the surfaces of RGO sheets, which is beneficial to efficient electron collection during the photocatalytic reaction processes.

3.2 UV-Vis DRS study

Fig. 2 shows the UV-Vis diffuse reflectance spectra (UV-Vis DRS) of pure TiO$_2$, GO and TiO$_2$/RGO. Obviously, there was no absorption above 400 nm for pure TiO$_2$, while TiO$_2$/RGO shows clear visible light absorption from 400 to 600 nm, and GO has strong absorption in both visible and ultraviolet region. While the absorption capability of TiO$_2$/RGO was weak than that of pure TiO$_2$ in the UV region of 200-350 nm, but strong in visible light region of 400-700 nm, which may be due to the synergistic effect caused by graphite alkene and TiO$_2$ [13], all of which prove that the TiO$_2$/RGO may has good visible light photocatalytic performance.
3.3 FT-IR study
The functionalization of TiO$_2$ on the surface of RGO sheets and the reduction process of GO were also confirmed by FT-IR. The FT-IR spectrum of GO, TiO$_2$ and TiO$_2$/RGO are shown in Fig. 3. The peaks of 3400 cm$^{-1}$-11640 cm$^{-1}$ (OH), 1739 cm$^{-1}$ (C = O), 1227 cm$^{-1}$ (C-O-C) and 1056 cm$^{-1}$ (C-O) are appeared prove that the graphite was oxidized to GO. Existence of these oxygen-containing functional groups making the GO has good hydrophilicity, and meanwhile the layer distance of GO was increased obviously compared with flake graphite. After calcined the peak at 1227 cm$^{-1}$ of the GO was disappeared, and the peak at 1030 cm$^{-1}$ decreased significantly, all of which show that most of the surface oxygen-containing functional groups disappeared, GO was reduced to RGO. From Fig. 3 characteristics of TiO$_2$/RGO has obvious absorption peak of TiO$_2$, and no obvious peaks of oxygen-containing functional groups, indicating that GO has been reduced to RGO.
3.4 XRD study

Fig. 4 shows XRD patterns of GO, pure TiO$_2$ and TiO$_2$/RGO composites with different mass ratios of RGO. All the samples of TiO$_2$/RGO-x exhibit similar XRD patterns with pure TiO$_2$. Diffraction angles of TiO$_2$ in XRD correspond to the crystal planes of anatase TiO$_2$ and rutile TiO$_2$. From Fig. 4 we can also see the XRD pattern of GO with a characteristic (002) peak at $2\theta = 13.86^\circ$, and a characteristic (001) peak at $2\theta = 43.04^\circ$. Compared to GO, complete disappearance of the strong (002) peak in TiO$_2$/RGO composites suggests successful conversion of GO to RGO in the final composites. Notably, no typical diffraction peaks belonging to the separate graphene are observed in the TiO$_2$/RGO composites. The reason can be ascribed to the much lower crystalline extent of graphene than that of TiO$_2$, which results in the shielding of the graphene peaks by those of TiO$_2$ [14, 15]. Furthermore, the crystallization peaks of the materials have not changed its position but broaden, illustrate that the join of the RGO has no effect on the crystalline types of TiO$_2$. The calculated average TiO$_2$ crystallite sizes of these particles using Scherrer’s formula are 12.8, 11.2, 8.5, 7.8 and 7.6 nm, corresponding to TiO$_2$, TiO$_2$/RGO-1, TiO$_2$/RGO-2, TiO$_2$/RGO-3 and TiO$_2$/RGO-4, respectively, which indicates that the particle size of the samples decreases with the RGO addition increased. As we all know, the smaller the sizes of catalyst particles, the larger the size of the specific surface area, faster the photoinduced electronic can get to the surface of the catalyst, this is one reason that TiO$_2$/RGO show higher photocatalytic activity compared with pure TiO$_2$.

3.5 Photocatalytic hydroxylation activity

The photocatalytic activity of GO, pure TiO$_2$ and TiO$_2$/RGO composites were measured by photocatalytic hydroxylation of phenol in aqueous solution under light irradiation. The products were analyze by LC as shown in Fig. 5.

![Fig. 4. XRD patterns of GO, pure TiO$_2$ and TiO$_2$/RGO](image)

Fig. 5. Liquid chromatography spectra of phenol photocatalysis on three catalysts under UV radiation. phenol 1.5g, H$_2$O 45.0 mL.
The control experiment confirms that in the absence of UV irradiation, phenol was not converted to catechol and hydroquinone even with adding excessive H$_2$O$_2$. It is clear from Fig. 5 that another point to note is that controlling the capacity of RGO significantly enhanced the selectivity toward objective DHB (catechol and hydroquinone). Phenol conversion could reach high up to 64.9%, with a total selectivity of 95% and the yield of 39.3%, 22.3% for catechol and hydroquinone, respectively in the existence of TiO$_2$/RGO-3. It indicated that the interactions between RGO sheets and TiO$_2$ can greatly promote the photocatalytic activity.

**Table 1 The photocatalytic activity of different photocatalysts**

<table>
<thead>
<tr>
<th>Catalyst type</th>
<th>X$_{\text{cat}}$(%)</th>
<th>Y(HQE)(%)</th>
<th>Y(CAL) (%)</th>
<th>S(%)</th>
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<tr>
<td>TiO$_2$</td>
<td>66.9</td>
<td>4.6</td>
<td>12.6</td>
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<tr>
<td>TiO$_2$/RGO-1</td>
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<td>TiO$_2$/RGO-3</td>
<td>93.2</td>
<td>41.7</td>
<td>23.6</td>
<td>70.1</td>
</tr>
<tr>
<td>TiO$_2$/RGO-4</td>
<td>93.1</td>
<td>35.5</td>
<td>21.4</td>
<td>61.1</td>
</tr>
</tbody>
</table>

Phenol, 1.5 g; H$_2$O, 15.0 mL; H$_2$O$_2$, 3.0 mL. Irradiation time, 4.0 h.

**CONCLUSION**

In summary, TiO$_2$/RGO composites with improved photocatalytic activity for hydroxylation of phenol were successfully synthesized by a modified hydrothermal method. XRD showed that TiO$_2$/RGO exhibit similar XRD patterns with anatase TiO$_2$ and rutile TiO$_2$. The photocatalytic hydroxylation experiments demonstrated that most of the TiO$_2$/RGO composites exhibit much better photocatalytic performance than pure TiO$_2$. The TiO$_2$/RGO-3 sample possesses the highest hydroxylation efficiency, phenol conversion could reach high up to 64.9%, with a total selectivity of 95% and the yield of 39.3%, 22.3% for catechol and hydroquinone, respectively. The well established interfacial interaction and largely enhanced charge transfer efficiency should be responsible for the improved photocatalytic activity.

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**REFERENCES**