



## Effect of biocompatible polymers on the physicochemical properties of fenofibrate in nanoparticle system

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### ABSTRACT

*This paper aims to investigate the effects of biocompatible polymers on the physicochemical and dissolution properties of poorly water-soluble drugs in nanoparticle systems. Four types of nanoparticles containing poorly water soluble fenofibrate were prepared using solvent evaporation technique with different biocompatible polymers such as polyvinylpyrrolidone (PVP), hydroxypropylmethyl cellulose(HPMC), carbopol and ethylcellulose. Their physicochemical properties were investigated using scanning electron microscopy, differential scanning calorimetry, and powder X-ray diffraction. The solubility and dissolution of nanoparticle-entrapped fenofibrate were compared with those of free drug powder. Biocompatible polymers affected themorphology and sizes of fenofibrate nanoparticles. PVP or carbopol-based nanoparticles showed spherical appearance, whereas HPMC or ethylcellulose-based nanoparticles formed aggregates with irregular shape. The particle sizes increased in the order of the nanoparticle prepared with carbopol B PVP\HPMC\ethylcellulose. The size of PVP-based nanoparticles did not significantly differ from that of carbopol-based nanoparticles, showing the mean sizes of ca. 10 nm. As compared to free drug powder, the solubility and dissolution of the drug in nanoparticles increased in the order of PVP[HPMC]carbopol[ethylcellulose. The enhanced solubility and dissolution of poorly water-soluble fenofibrate via nanoparticle system did not depend on particle size but on crystallinity. In conclusion, in nanoparticle development of poorly water-soluble drugs such as fenofibrate, the nature of biocompatible polymers plays an important role in the physicochemical and dissolution of poorly water-soluble drugs in the nanoparticles.*

**Keywords:** Nanoparticle preparation method, Fenofibrate, Biocompatible polymers, Dissolution, Solubility.

### INTRODUCTION

Nanoparticle systems have been widely studied to increase the solubility of poorly water-soluble drugs (Park et al.2009; Tran et al. 2013; Yan et al. 2012). Drugs in nanoparticle system exist as an amorphous form in polymer matrix. Moreover, this system can improve the solubility and dissolution of drug as compared with drug in crystalline state, since the drugs dispersed in polymer matrix may produce the highest degree of particle size reduction and surface area increase (Lee et al. 2013; Yan et al. 2012).Until now, most studies on the development of nanoparticles containing poorly water-soluble drugs have focused on the preparation methods (Joe et al. 2010; Li et al. 2010;Marasini et al. 2013; Newa et al. 2007; Tran et al. 2013).However, there is still limited information on the role of biocompatible polymers as nanoparticle matrix in the physicochemical properties of encapsulated poorly water soluble drug.

In this study, to evaluate the effect of biocompatible polymers on the physicochemical and dissolution properties of poorly water-soluble drugs in the nanoparticle system, four types of nanoparticles were prepared with different biocompatible polymers using solvent evaporation technique. In this study, fenofibrate was chosen as a model drug due to its poorly water-soluble property (Zhanget al. 2012). The physicochemical properties of fenofibrate in nanoparticles were investigated using scanning electron microscopy (SEM), differential scanning calorimetry(DSC)

and powder X-ray diffraction (PXRD). Furthermore, the solubility and dissolution of the drug in these nanoparticles were evaluated compared to drug powder.

## EXPERIMENTAL SECTION

All chemicals were of reagent grade and used without further purification.

### Preparation of four fenofibrate-loaded nanoparticles

Fenofibrate was loaded into nanoparticles of different biocompatible polymers using solvent evaporation method. PVP, HPMC, carbopol and ethylcellulose were used as biocompatible polymers. Four types of fenofibrate-loaded nanoparticles were prepared by dissolving 5 g of fenofibrate and 5 g of biocompatible polymers in 200 ml ethanol. The mixtures were delivered to the nozzle (0.7 mm diameter) of a Büchi 190 nozzle type mini spray dryer (Flawil, Switzerland) at a flow rate of 5 ml/min via a peristaltic pump and spray-dried at 100 °C inlet temperature and 75–80 °C outlet temperature. The pressure of the sprayed air was 4 kg/cm<sup>2</sup> and the flow rate of the drying air was kept at the aspirator setting of 10 (pressure of the aspirator filter vessel, -25 mbar). Shape and surface morphology. The shape and surface morphology of fenofibrate in free drug powder or nanoparticles were examined using a scanning electron microscope (S-4100, Hitachi, Japan). The samples were fixed on a brass specimen stub using double-side adhesive tape and made electrically conductive by coating in a vacuum (6 Pa) with platinum (6 nm/min) using a Hitachi Iron Sputter (E-1030) for 300 s at 15 mA.

### Thermal characteristics and crystallinity

The thermal characteristics of fenofibrate loaded in 4 types of nanoparticles were investigated using a differential scanning calorimeter (DSC-2010, TA Instruments, USA). Samples of about 2 mg were placed in sealed aluminium pans, before heating under a nitrogen flow (25 ml/min) at a heating rate of 10 °C/min from 30 to 215 °C. Furthermore, the crystallinity of the powder, carriers and nanoparticles were assessed by X-ray powder diffraction (D/MAX-2500, Rigaku, Japan) conducted at 25 °C using monochromatic

Cu K $\alpha$ -radiation ( $k = 1.54178 \text{ \AA}$ ) at 40 mA and 40 kV in the region of 2.5–20 2 $\theta$  with an angular increment of 0.02° per second.

### Particle size analysis

The particle size of the nanoparticles was determined using a Zetasizer Nano ZS (Malvern Instruments; Malvern, UK) dynamic light scattering particle size analyser (wavelength, 635 nm; scattering angle, 90°; temperature, 25 °C). The values of z-average diameters derived from cumulated analysis by Auto measure software (Malvern Instruments, Malvern, UK) were used.

### Aqueous solubility

Excessive amount of nanoparticles (about 20 mg) were added to 1 ml of water. They were shaken in a water bath for 3 days, centrifuged at 3,000g for 10 min (Eppendorf, USA) and filtered through a 0.45  $\mu$ m membrane filter. The concentration of fenofibrate in the resulting solution was then checked at UV 300 nm (Zhang et al. 2012).

### Dissolution

The hard capsule containing the nanoparticles equivalent to 25 mg of fenofibrate were inserted into a sinker and placed in the dissolution tester (Shinseang Instrument Co., South Korea), respectively (Li et al. 2010). A dissolution test was performed at  $37 \pm 0.5$  °C using the paddle method at 100 rpm with 900 ml 0.2 % Tween 80 solution. At 5, 10, 15, 20, 30 and 60 min, 3 ml of the medium was taken and filtered through a 0.45  $\mu$ m membrane filter. Then, the concentration of fenofibrate in the supernatant was determined by UV spectrophotometer (Ultrospec 7000; GE Healthcare, Buckinghamshire, UK) at 300 nm.

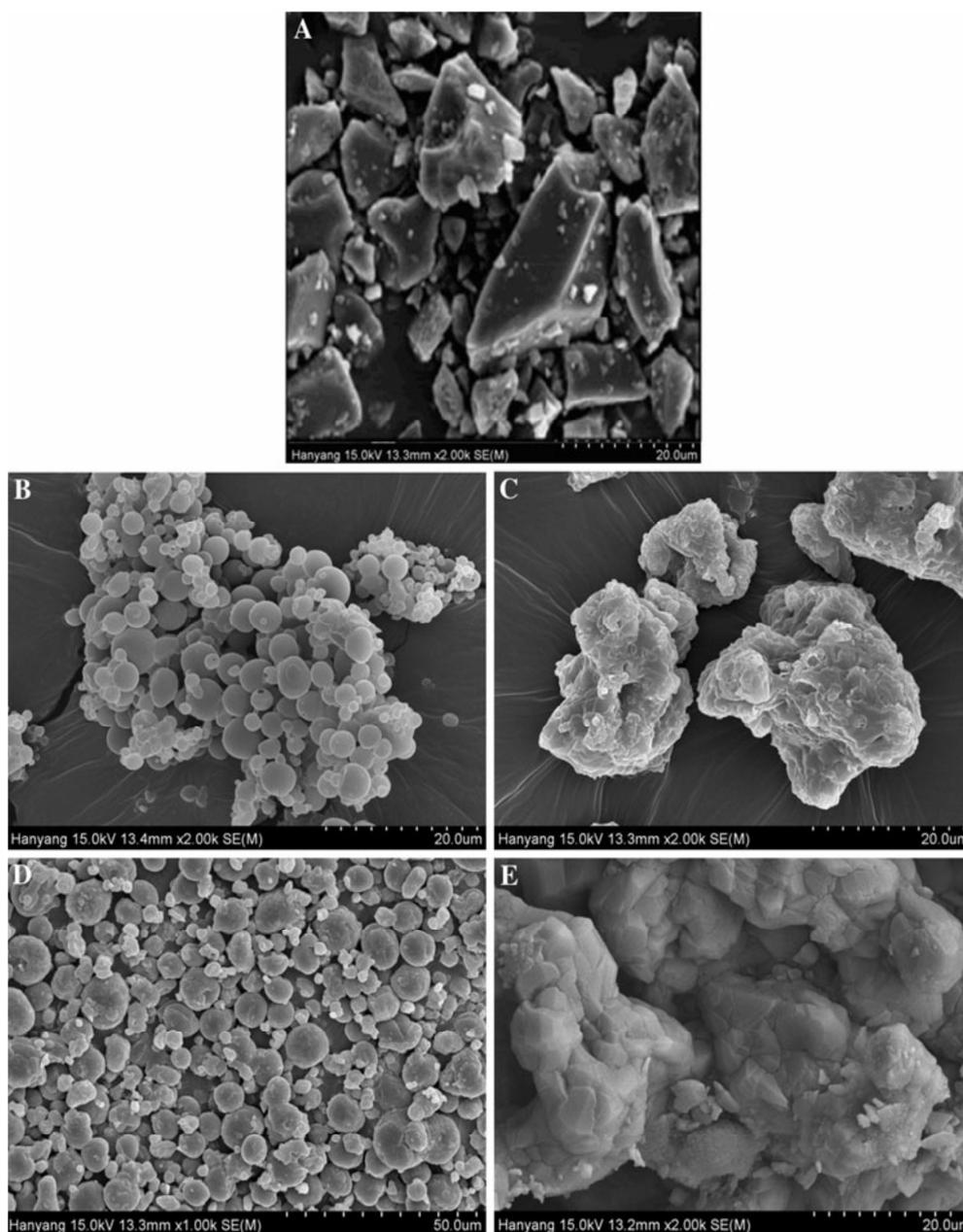
## RESULTS AND DISCUSSION

Four different fenofibrate-loaded nanoparticles were prepared with fenofibrate and biocompatible polymers such as PVP, HPMC, carbopol and ethylcellulose at the weight ratio of 1:1 using solvent-evaporation method. The mixture solution of fenofibrate and various biocompatible polymers in ethanol were spray-dried under the same conditions. Evaporation of ethanol by spray drying resulted in four different types of fenofibrate-loaded nanoparticles (Joet et al. 2010; Li et al. 2008).

Scanning electron micrographs of fenofibrate powder and nanoparticles are shown in Fig. 1. Fenofibrate powder (Fig. 1a) appeared as rectangular crystals in shape (Newaet al. 2007). The nanoparticles prepared with PVP (Fig. 1b) and carbopol (Fig. 1d) showed spherical appearance. Generally, the nanoparticles prepared by the solvent

evaporation method produced a spherical shape which was formed during spray-drying process of the drugs and polymers (Lee et al. 2013; Joe et al. 2010). However, unlike conventional nanoparticles, those with HPMC (Fig. 1c) or ethylcellulose (Fig. 1d) formed aggregates of irregular shape due to their relatively high viscosity.

Drug powder and nanoparticles showed different thermal properties from polymer carriers (Fig. 2). The DSC curve shows that free fenofibrate powder has an endothermic peak at about 80 °C, meaning its melting point and indicating its crystalline nature (Fig. 2a) (Park et al. 2009; Zhang et al. 2012). The polymers such as HPMC (Fig. 2b), PVP (Fig. 2d), carbopol (Fig. 2f) and ethylcellulose (Fig. 2h) had no intrinsic peaks (Kang et al. 2012; Lee et al. 2013). Unlike polymer carriers, a sharp peak of fenofibrate was shown in the nanoparticles prepared by the solvent-evaporation method. Our results suggest that the drug did not chemically interact with biocompatible polymers in these nanoparticle systems (Park et al. 2009).



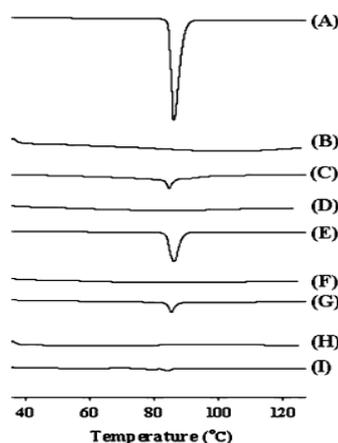
**Fig. 1** Scanning electron micrographs (X 2,000): a fenofibrate powder; b fenofibrate nanoparticle prepared with PVP; c fenofibrate nanoparticle prepared with HPMC; d fenofibrate nanoparticle prepared with carbopol; e fenofibrate nanoparticle prepared with ethylcellulose. All nanoparticles were prepared with fenofibrate and biocompatible polymer at the weight ratio of 1:1

Although the thermal properties of fenofibrate in free powder and nanoparticles were similar regardless of nanoparticle types, the X-ray diffractometry patterns of nanoparticle-entrapped fenofibrate differed depending on the biocompatible polymer types (Fig. 3). Powder of free fenofibrate revealed sharp peaks at diffraction angles showing

a typical crystalline pattern (Fig. 3A) (Lee et al.2013). These sharp peaks were hardly observed in the nanoparticle prepared with PVP (Fig. 3B), indicating that the crystalline drug was changed to an amorphous form in this nanoparticle (Kang et al. 2012; Oh et al. 2012).

However, the other nanoparticles prepared with HPMC(Fig. 3C), carbopol (Fig. 3D) and ethylcellulose (Fig. 3E)showed the intrinsic sharp peaks similar to drugs, even if they showed weak density compared to drug. These results suggested that these nanoparticles could partially alter to amorphous form. The z-average particle sizes of four nanoparticles are given in Table 1. Sizes of the fenofibrate-loaded nanoparticle Increased in the order of nanoparticles prepared with carbopol B PVP\HPMC\ethylcellulose. The size of PVP-based nanoparticles did not significantly differ from that of carbopol-based nanoparticles, showing average size of about 10  $\mu$ m. The size of nanoparticle prepared with HPMC was about 20  $\mu$ m. However, the sizes of ethylcellulose-based nanoparticles could not be detected because of huge aggregate formation. Regardless of polymer types, all nanoparticles increased the solubility of fenofibrate over that of the drug powder. The aqueous solubility of fenofibrate in these nanoparticles is described in Table 2. Fenofibrate had the aqueous solubility of about 0.3  $\mu$ g/ml, indicating its poor water solubility(Zhang et al. 2012).

Furthermore, the aqueous solubility of the drug was significantly improved in the order of the fenofibrate-loaded nanoparticle prepared with PVP[HPMC[carbopol[ethylcellulose. Noticeably, the solubility of fenofibrate in HPMC-based nanoparticles was more than 30-fold higher than that in free powder form. Biocompatible polymer types of nanoparticles affected the dissolution of fenofibrate. To evaluate the dissolution of the drug from the nanoparticles, the dissolution test on four fenofibrate-loaded nanoparticles was performed (Fig. 4).



**Fig. 2** Differential scanning calorimetric thermograms: (A) fenofibrate powder; (B) PVP; (C) fenofibrate nanoparticle prepared with PVP; (D) HPMC; (E) fenofibrate nanoparticle prepared with HPMC;(F) carbopol; (G) fenofibrate nanoparticle prepared with carbopol; (H) ethylcellulose; (I) fenofibrate nanoparticle prepared with ethylcellulose. All nanoparticles were composed of fenofibrate and biocompatible polymer at the weight ratio of 1:1

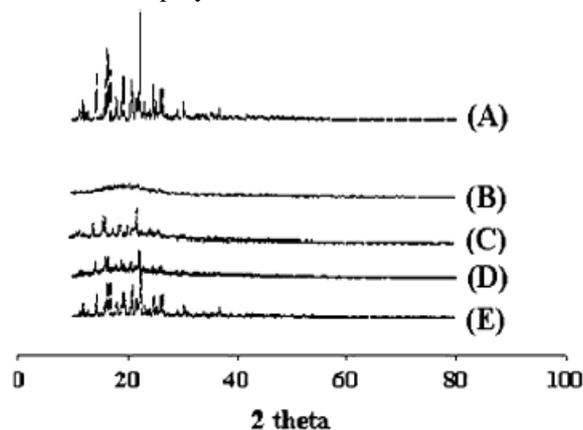
**Table 1** Sizes of fenofibrate-loaded nanoparticles

Nanoparticles	Particle size ( $\mu$ m)
PVP	13.47 $\pm$ 4.70
HPMC	25.86 $\pm$ 7.67
Carbopol	9.43 $\pm$ 2.35
Ethylcellulose	> 900 <sup>a</sup>

<sup>a</sup> Particle size more than 900  $\mu$ m can't be detected in the particle size analyser used in this study

Except the nanoparticle prepared with ethylcellulose, all the nanoparticles gave higher dissolution rates compared to the drug powder. Among the nanoparticles tested, the nanoparticle prepared with PVP provided the highest dissolution rate of the drug. The percentage of fenofibrate dissolved from PVP-based nanoparticles at 60 min(81.96  $\pm$  1.40 %) was 3.5-fold higher as compared with that from free powder (22.78  $\pm$  10.79 %).In this study, PVP, HPMC, carbopol and ethylcellulose were selected as the biocompatible polymers for the development of fenofibrate-loaded nanoparticles. These biocompatible polymers are widely used in the development of oral dosage

forms. Furthermore, four polymers have different properties in nature and charges, even though they were soluble in ethanol. PVP is cationic, hydrophilic and soluble in water (Oh et al. 2011). HPMC, a cellulose derivative, is neutral, hydrophilic and soluble in water (Lim et al. 2010; Park et al. 2009). Carbopol, a polyacrylic acid derivative polymerized without crosslinking agent, is anionic, hydrophilic and water-swelling (Kang et al. 2012; Yoshida et al. 2012). Ethylcellulose, a cellulose derivative, is neutral, hydrophobic and insoluble in water (Hernandez et al. 1994; Kim et al. 2011). The fenofibrate-loaded nanoparticles composed of fenofibrate and various polymers at the weight ratio of 1:1 were prepared with four different polymers.



**Fig. 3 X-ray powder diffraction: (A) fenofibrate powder; (B) fenofibrate nanoparticle prepared with PVP; (C) fenofibrate nanoparticle prepared with HPMC; (D) fenofibrate nanoparticle prepared with carbopol; (E) fenofibrate nanoparticle prepared with ethylcellulose. All nanoparticles were composed of fenofibrate and biocompatible polymer at the weight ratio of 1:1**

**Table 2 Aqueous solubility of fenofibrate in free powder and Nanoparticles**

Sample	Aqueous solubility ( $\mu\text{g/ml}$ )
Drug powder	$0.31 \pm 0.15$
Nanoparticles	
PVP	$10.62 \pm 1.39$
HPMC	$5.24 \pm 1.54$
Carbopol	$1.66 \pm 0.26$
Ethylcellulose	$0.48 \pm 0.38$

Each value represents the mean  $\pm$  SD (n = 3)

Each nanoparticle was composed of fenofibrate and biocompatible polymer at the weight ratio of 1:1

The solubility and dissolution of the drug was improved in the order of the fenofibrate-loaded nanoparticle prepared with PVP[HPMC[carbopol[ethylcellulose. The anionic and water soluble PVP might be covalently interacted with fenofibrate, anionic drug (Zhang et al. 2012). Therefore, through nanoparticle formulation, the crystalline drugs were entirely changed to amorphous forms, leading to most improved solubility and dissolution (Oh et al. 2011; Yan et al. 2012). The neutral and water-soluble HPMC, and cationic and water-swelling carbopol might be weakly bonded with drug by dipole-dipole interaction. Thus, the crystalline drugs were partially altered to amorphous forms (Cho and Choi 2013; Lim et al. 2010; Yoshida et al. 2012), resulting in secondly and thirdly improved solubility and dissolution, respectively.

The neutral and water-insoluble ethylcellulose could enhance the drug solubility and dissolution due to its hydrophobic property (Hernandez et al. 1994; Kim et al. 2011). Generally, the enhanced solubility of poorly water-soluble drug by the nanoparticle system were due to the transformation of drug crystallinity into the amorphous state and the reduced particlesize resulting from dissolving and re-crystallizing of the drug in the organic solvents (Joe et al. 2010; Lee et al. 2013; Yan et al. 2012). However, in this study, the enhanced solubility and dissolution of poorly water-soluble fenofibrate via nanoparticle system were not dependent upon particle size but dependent upon crystallinity.

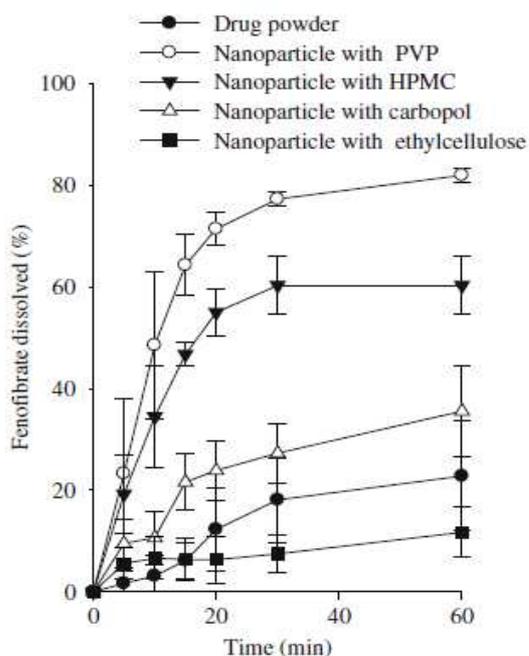


Fig4. Effect of biocompatible polymers on the dissolution of drug from fenofibrate-loaded nanoparticles in 2 % Tween aqueous solution. All nanoparticles were composed of fenofibrate and biocompatible polymer at the weight ratio of 1:1. Each value represents the mean  $\pm$  SD (n = 6)

## CONCLUSION

In the development of a nanoparticle system using the solvent-evaporation technique, the nature of biocompatible polymers plays an important role in the physicochemical and dissolution of poorly water-soluble drugs in the nanoparticles. Given the enhanced solubility and dissolution profiles of entrapped fenofibrate, a cationic and water soluble PVP is suggested as the most suitable polymer for nanoparticle formulation of poorly water-soluble and anionic drug such as fenofibrate.

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